

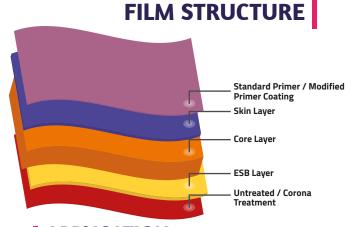
SELEXIBLE F-ESB TECHNICAL DATA SHEET BIAXIALLY ORIENTED POLYESTER FILM

# **F-ESB** EASY STACKABLE FILM

F-ESB is a transparent BOPET film. The film is either one side Untreated "Functional" surface or Corona treated with the other side being Standard Primer Coated or Modified Primer Coated.

### **KEY FEATURES:**

- Excellent machinability & good handling properties
- Specially modified functional surface is designed to prevent stacked bags from slipping in storage or during palletization
  High clarity
- Primer coating provides excellent adhesion with inks & adhesives



## **APPLICATION:**

Printing & Lamination

Easy stacking of bags & pouches

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES	
THICKNESS	Internal	Micron	12	23
		(Gauge)	48	92
YIELD	Internal	m² / kg	59.52	31.05
		in² /lb	41934	21876
SURFACE TENSION (min) # (Modified Primer Coated Surface) (Standard Primer Coated Surface) (Corona Treated Surface)	ASTM D-2578	dyne/cm	52 40 52	
COF (max) (FL (UT) / FL (UT)) "High COF Surface" (AU/AU or AT/AT) (FL/AU or FL/AT)	ASTM D-1894	-	1.0 0.45 0.50	
HAZE (max)	ASTM D-1003	%	1.5	1.8
TENSILE STRENGTH AT BREAK (min)	ASTM D-882	kg/cm²	1900	1900
			2000	2000
		(Psi) -	27000	27000
			28500	28500
ELONGATION AT BREAK (min) MD TD	ASTM D-882	%	105	115
			85	90
LINEAR SHRINKAGE (max) MD (30 Minute at 150°C) TD	- ASTM D-1204	% -	3.0	
			1.0	
MVTR (38º C & 90% RH) (typical)	ASTM F-1249	gm/m²/day	45	30
		(gm/100 in²/day)	2.9	2.0
OTR (23°C & 0% RH) (typical)	ASTM D-3985	cc/m²/day	130	80
		(cc/100 in²/day)	8.5	5.2

# The inherent surface tension of the Untreated side of any PET film is a minimum of 42 dyne/cm.

### **STORAGE & HANDLING**

SELEXIBLE needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, SELEXIBLE is suitable for use within 270 days from the date of shipment.

#### **FOOD CONTACT**

SELEXIBLE complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

#### DISCLAIMER

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